# iicpackaging

## TAPIOKA STARCH BASED PLASTIC

TPS - thermoplastic starch, biodegradable

Injection molding grade resin with a BBC (biobased carbon content) of 95% based on Tapioka starch



#### MATERIAL PROPERTIES

Material shows lower mechanical strength and thermal properties than PLA. However, it comes with a significantly lower  $CO_2$  footprint (0.182 kg  $CO_2$  per kg) than most bio-based materials

#### **APPLICATION**

It is used for molded products such as bowls, trays, containers and cups. Most of the applications are single use products. It complies with Halal requirements and can be used in general food packaging applications permitted under Muslim law

### INVESTIGATION

Material shows a high standard deviation for viscosity over time. This results in a fluctuating pressure. Compression and holding phase are varying significantly. With shear rate control these standard deviations can be reduced by 70% and the process can be stabilized sustainably.

